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DMK 58A-I8
2011 Dodge D-2500-5500
2012-2013 D2500-5500 WO Automatic Trans.
2013 Without remote mounted P.S. reservoir
6.7 Cummins Diesel
W-AC

INSTALLATION NOTES

1. Drain radiator below upper radiator hose. Remove hose. Remove fan and fan shroud. Remove belt. Remove return hose from power steering reservoir and let reservoir drain. Remove bolts from power steering pump through the holes in the pulley. Leaving pressure lines attached, set pump aside on passenger side of engine. Remove power steering pump brackets.
2. Install studs (2) in timing cover w/nuts (4). Install pump onto bracket using pump hardware included in the kit. Install 5/8 hose(11) onto return hose using hose barb (13) and hose clamps(12). Pressure hoses on steering gear box may need to be moved in order to provide clearance to the pump.
3. Install pump and bracket assembly onto studs (2) using nuts(4) tighten nuts securely. NOTE: It may be easier to install hoses and power wire before power steering pump is reinstalled. Install power steering pump onto bracket using bolts (3) and LW's (5). Install new belt (15) according to the belt diagram. Install idler (9) in lowest hole location possible while tensioner is retracted fully using bolt (10) and bushing (8).
4. Install hose rest (6) to head on driver side using flange head bolts (7). Cut 3/4" off radiator side of top radiator hose and reinstall. Connect new power steering return hose (12) to power steering reservoir using hose barb (14) and hose clamps (13). Fill reservoir w/ATF Plus 4 transmission fluid. Reinstall fan and fan shroud. Fill radiator and overflow tank. Check for proper belt tracking and clearances.

DMK 58A-I8 Belts

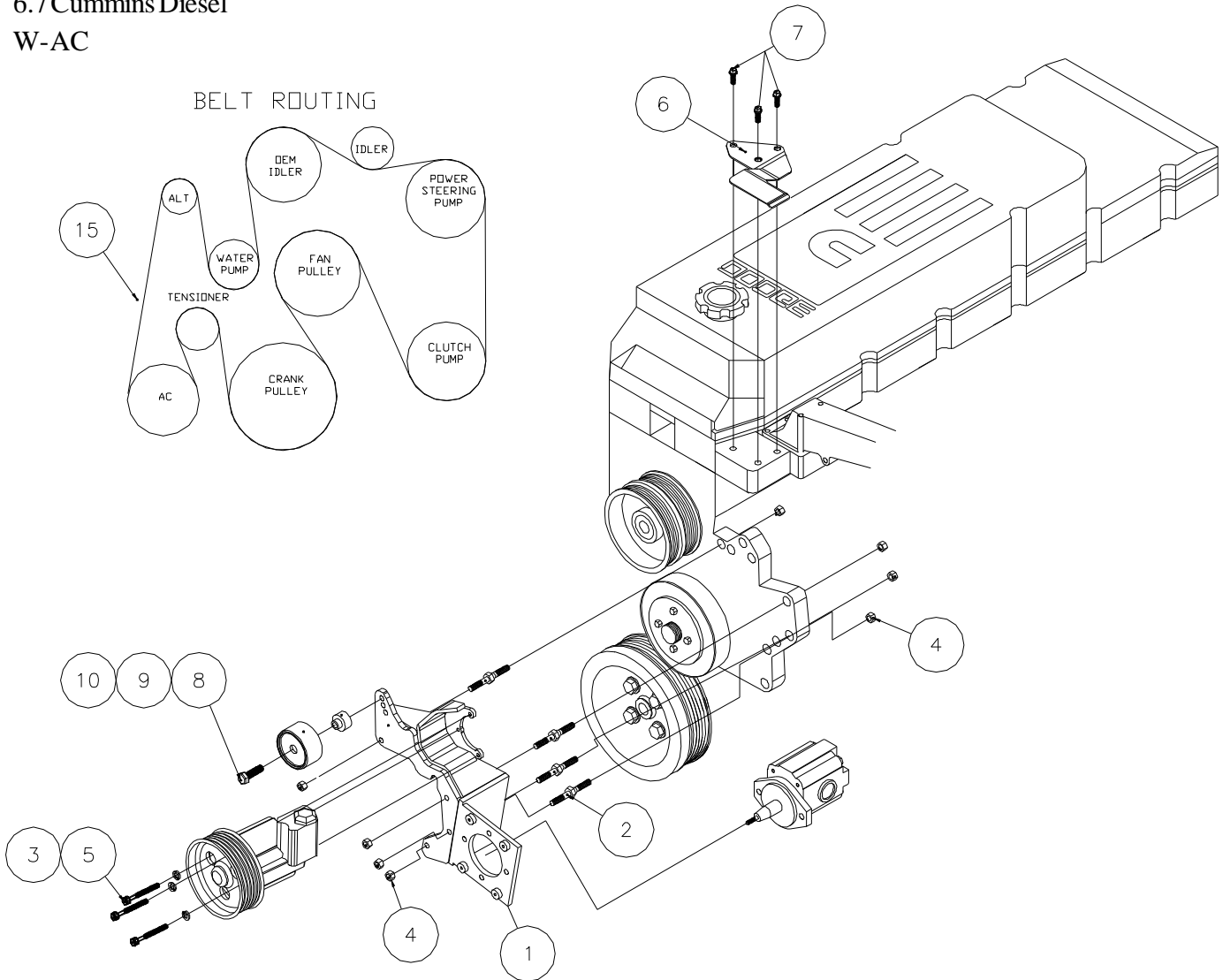
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1. DMP58A-I8 (1)
2. 8mm Stud 080751.25 ST (4)
3. 8mm x 80mm (3)
4. 8mm Flange Nut (8)
5. 8mm LW (3)
6. DMB563 (1)
7. 10mm x 20mm Flange (3)
8. DMB562 (1)
9. 89016 Dayco (1)

10. 10mm x 40mm Flange Bolt (1)

ITEMS 11-14 NOT SHOWN

11. 14" of 5/8" Oil Hose (1)
12. #10 Hose Clamp Dayco (2)
13. 5/8" Double Ended Hose Barb (1)
14. 15" Plastic Tie Strap (1)
15. 5081325 Dayco (1)