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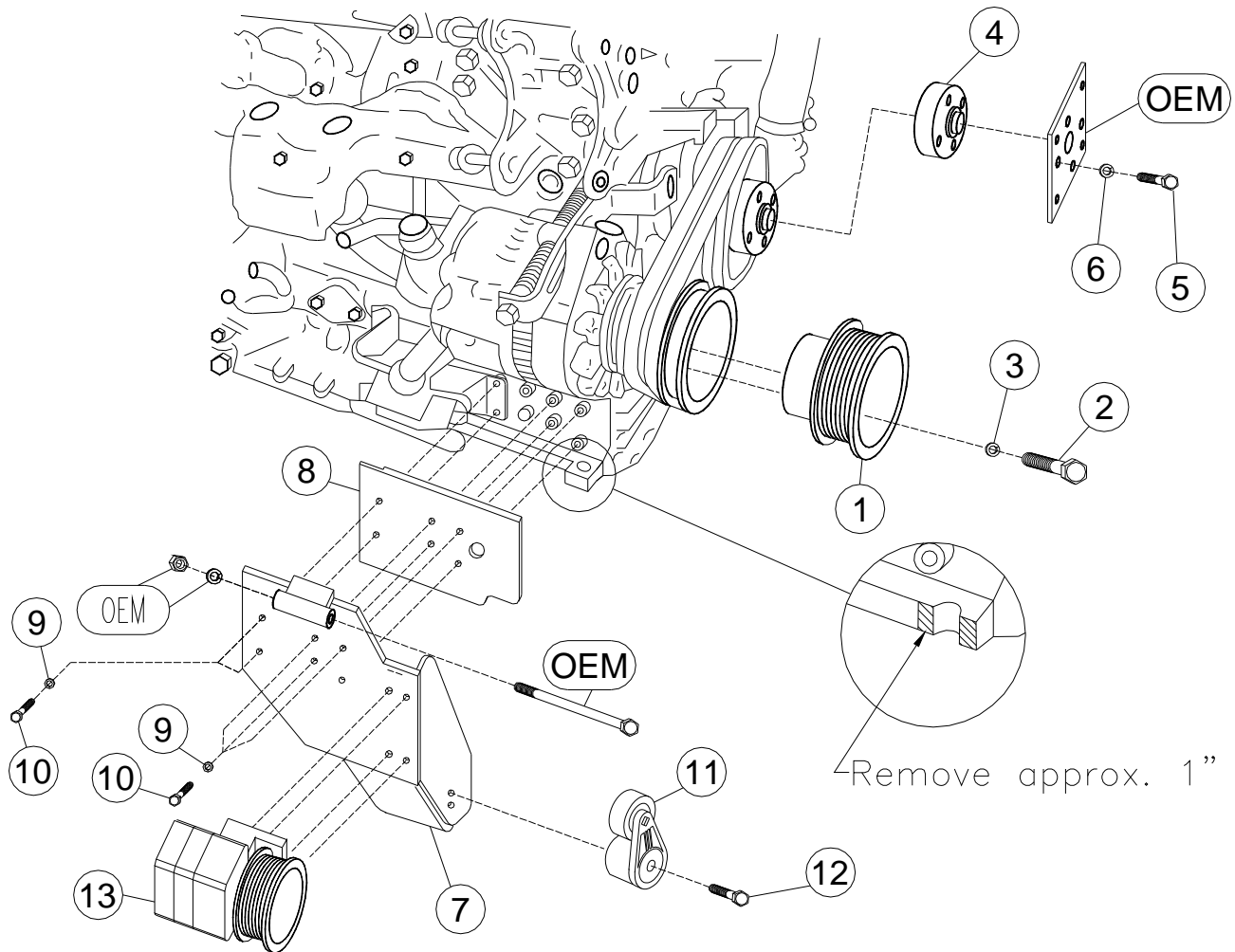
SMK34-8
1999-2010 Isuzu
4.7L, 5.2L Diesel
W-WO/AC

NOTE: MUST USE SIDE PORTED PUMP.

INSTALLATION NOTES

1. Disconnect the negative battery cable. Remove the three bolts holding the fan shroud to the engine braces. Remove the four nuts from the fan clutch and remove the fan and fan clutch assembly from the engine. Loosen the alt. belt and A/C belt if equipped. Remove the fan clutch mounting plate from the water pump.
(Do not remove the pulley).
2. Remove the four bolts holding the crank pulley on the crankshaft.
(It may be necessary to use an impact to remove the bolts). Clean any dirt or rust from the inside of the OEM pulley. Install the drive pulley (1) and spacer (1a) using four 16mm bolts (2) and lockwashers (3). Tighten securely. Install the aluminum fan spacer (4) and the OEM fan clutch adapter onto the water pump using bolts (5) and lockwashers (6).
3. Before the pump bracket can be installed a boss on the front of the engine block (approx. 1") must be removed. This can be done using a Hacksaw etc. (See illustration)
4. Remove the lower alternator bracket. Remove the front two motor mount bolts. Install the pump mounting bracket (7) and spacer (8) onto the engine block at that location using bolts (10) and lockwashers (9). Install the alternator on the new pump bracket using the O.E.M. bolt and nut. Install the pump and pump spacer onto the bracket and align it with the drive pulley, tighten. Install the tensioner (11) with bolt (12). Install the O.E.M. belt(s). Install the pump belts and tension.
5. Install the fan onto the water pump with the four OEM nuts. Using the 1/2 spacers, move the fan shroud ahead and hold in place with bolts provided. **NOTE:** The fan shroud brace on the lower passenger side will need to be removed and a nylon strap is used to hold it in place. Connect the negative battery cable. Check for clearance on all hoses, wires, etc.

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PARTS LIST

- | | |
|-------------------------|--|
| 1. SPC 348 (1) | 12. 10mm x 55 (1) |
| 2. 16mm x 80 mm 1.5 (4) | 13. Clutch Pump Assembly
(Sold Separately) |
| 3. 16mm LW (4) | 14. 8 x 45mm (2) (Not Shown) |
| 4. FSO 4.7 (1) | 15. 8mm FW (2) (Not Shown) |
| 5. 8mm x 35mm 10.9 (4) | 16. SP64-0.500 (2) (Not Shown) |
| 6. 8mm LW (4) | 17. Nylon Strap (1) (Not Shown) |
| 7. SMP 34-8 (0-4) (1) | 18. Belt w/5-1/2" Clutch (Not Shown)
(#2 5080415 With 1/2 Spacer)
(#4 5080415 With 1-1/2 Spacer) |
| 8. SPS 33 (1) | |
| 9. 10mm x 40mm 10.9 (6) | |
| 10. 10mm LW (6) | |
| 11. 89231-007 (1) | |