



**CW MILL EQUIPMENT CO., INC.**  
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## **DMK 62SD508-I8**

1994-03 Dodge V-10

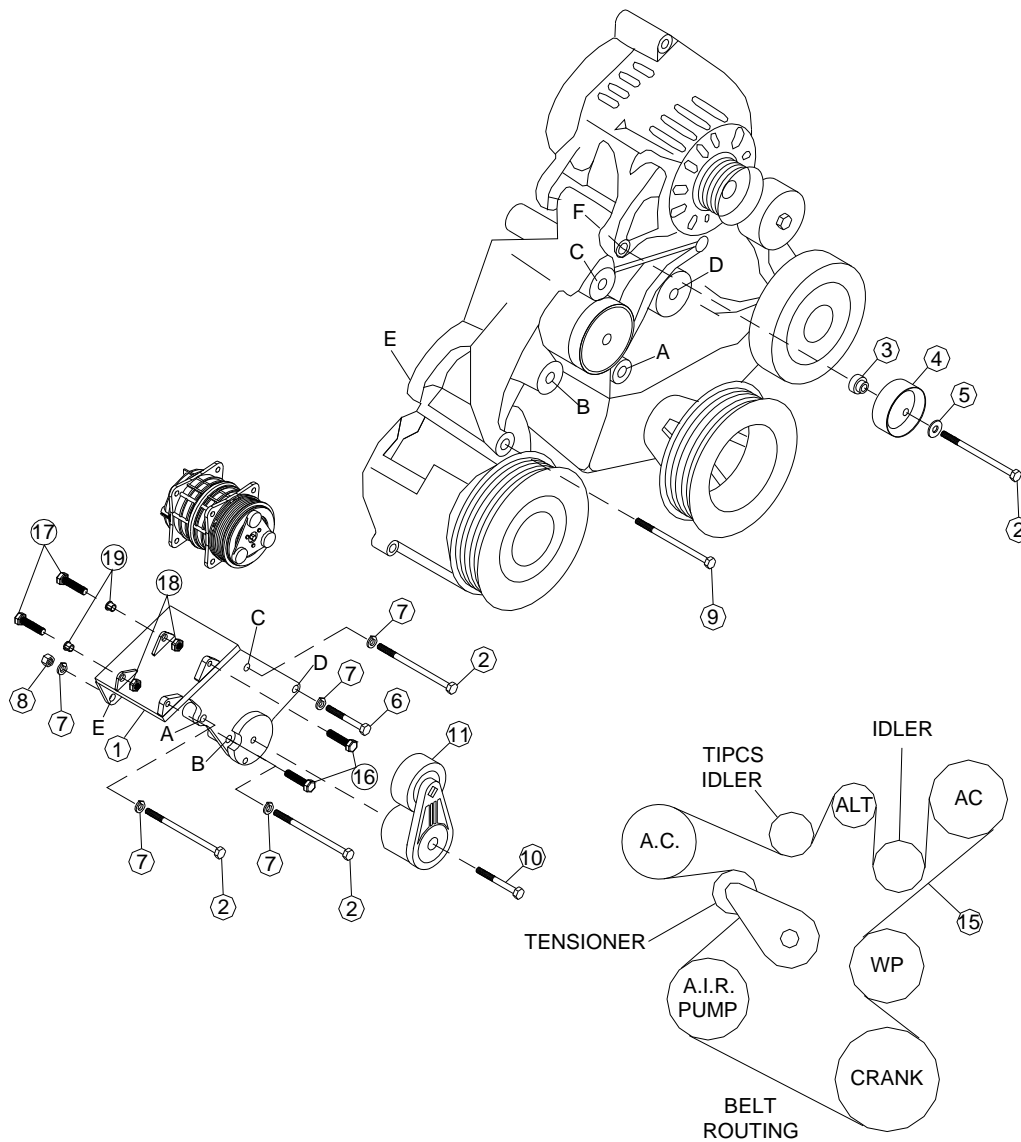
W/AC

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1. Disconnect the negative battery cable. Remove O.E.M. belt. Remove O.E.M. tensioner. Remove bolt from A.I.R. pump at location "E". Remove bolt from location "D".
  2. Install bracket (1) using bolts (2) and lockwashers (7) into bracket locations "A", "B", and "C". Use bolt (6) and lockwasher (7) in bracket location "D". Install bolt (9) into A.I.R. pump at location "E" and fasten with nut (8) and lockwasher (7) on backside of bracket. Tighten all bolts securely. Remove O.E.M. bolt from alternator at location "F". Attach idler (4) to alternator in location "F" using bolt (2), flatwasher (5), and spacer (3).
  3. Install tensioner (11) with bolt (10). Install aux. A.C. compressor with bolts (16,17), nuts (18) and slide bushings (19). Install new belt (15) according to belt diagram. Run engine and check for proper belt tracking and clearances.

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## PARTS LIST

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|-----------------------------|---|
| 1. DMB62SD508-I8 (1)        | 11. 89203 TIPCS (1)   |
| 2. 3/8-16 X 5-1/2 Bolt (4)  | 12. 1/2-13 x 1-3/4 FHCS (2) <i>(used on #4 mount only)</i>  |
| 3. DMB621 (1)               | 13. 1006644 Spacer Mount (1) <i>(used on #4 mount only)</i> |
| 4. TIPCS (1)                | 14. DMP624 (1) <i>(used on #4 mount only)</i>               |
| 5. 3/8 FW (1)               | 15. 5071325 Dayco Belt (1)                                  |
| 6. 3/8-16 x 2-1/2 Bolt (1)  | 16. 10mm x 30mm Flange (2)                                  |
| 7. 3/8 LW (1)               | 17. 10mm x 40mm Flange (2)                                  |
| 8. 3/8-16 Nut (1)           | 18. 10mm Flange Nut (2)                                     |
| 9. 3/8-16 x 5-1/2 SP        | 19. 1255-0090 Slide Bushing (2)                             |
| 10. 3/8-16 x 2-1/4 Bolt (1) |   |