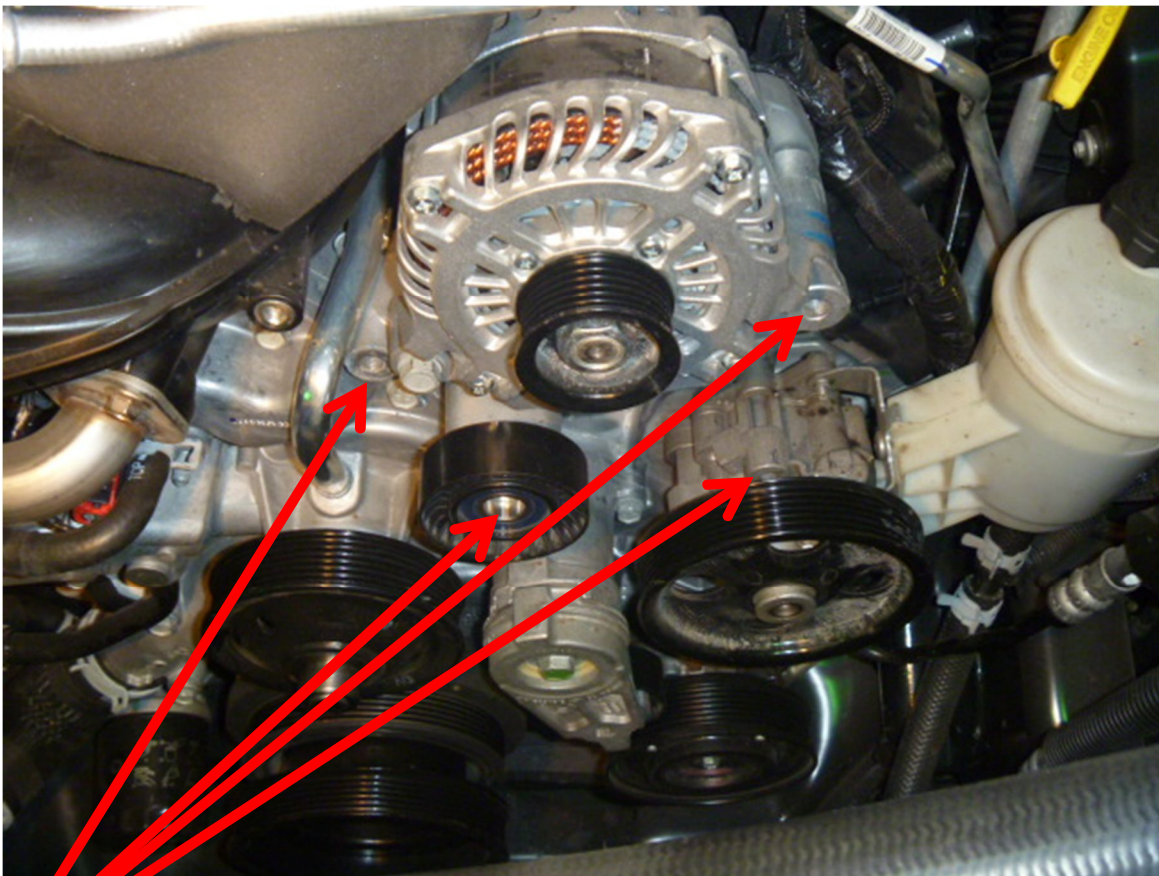


## INSTALLATION NOTES

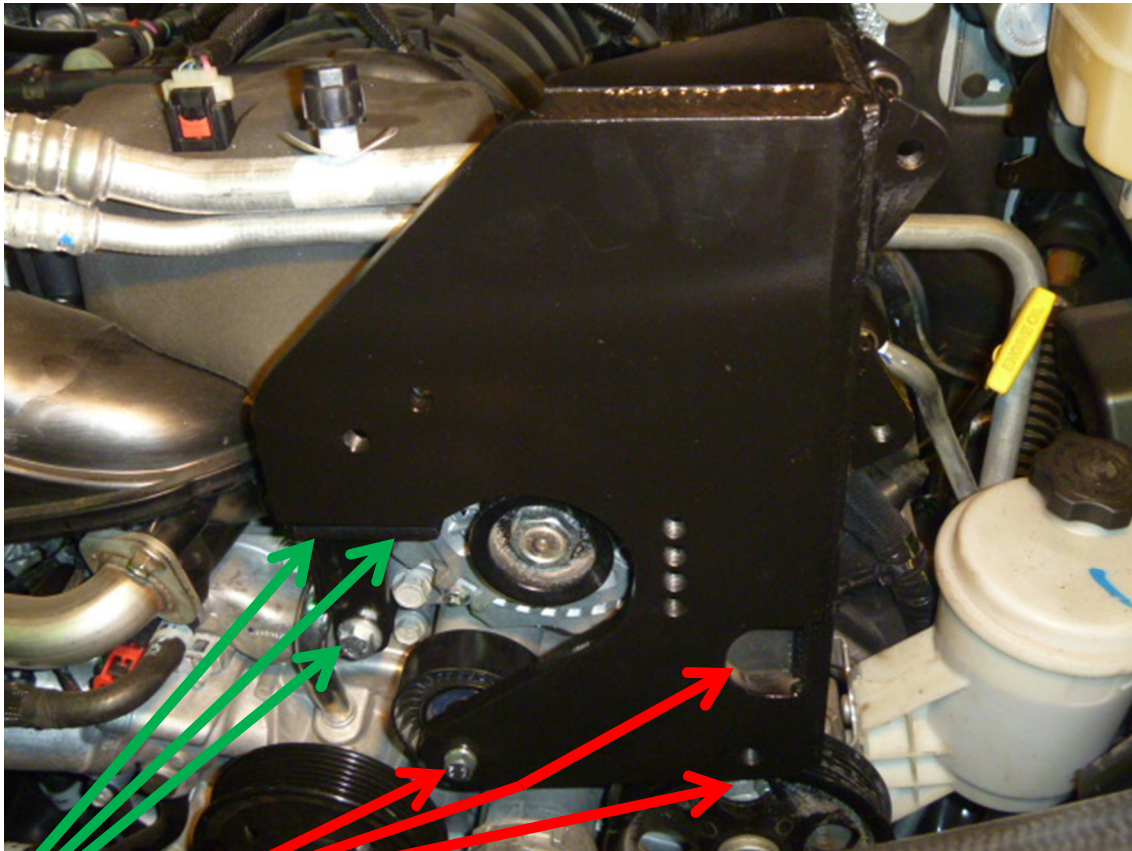
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Disconnect the negative battery cable.

Remove the fan and fan shroud. The fan can be removed from underneath. It is recommended to drain coolant below the level of the upper radiator hose and remove the upper hose to make it easier to remove the shroud. (Caution: Do not attempt to drain coolant while engine is hot!)



Remove the bolts from these locations. Remove the standoff for the air conditioner lines.



Install main bracket(5) using bolts(7,8,9) and lock washers(10,11).

Install the brace(6) using bolts(12,13).

Install the O.E.M. belt according to the O.E.M. belt routing.



Install clamps(19,20) using bolts(21), lock washers(22) and nut(23).



Remove harmonic balancer bolt. Install new drive pulley(1) using bolt(2) and flat washer(3). Insert drive lugs between the spokes of the balancer and rotate counter clockwise until drive lugs make contact with spokes. Torque bolt(2) to 135 ft/lbs.

Install the A.C. compressor to bracket(5) using bolts (16,26), slide bushings (28) and nuts (28).

Install idlers(15) as shown using idler spacers(14) and bolts(16). The upper idler should be installed in the second hole down.

Install tensioner(17) using bolt(18). Install belt(25) as shown in photo above.

Install fan spacer(24) to water pump. Reinstall upper portion of fan shroud and upper radiator hose. Top off with coolant. Reinstall fan from underneath and then reinstall lower piece of fan shroud. Reconnect negative battery cable. Make sure there are adequate clearances with all moving parts. Achieving the correct clearances and proper belt alignment is the installer's responsibility.



## PARTS LIST

- |                                 |                                 |
|---------------------------------|---------------------------------|
| 1. DPC636 (1)                   | 15. 89007 (2)                   |
| 2. 14mm x 120mm 1.5 (1)         | 16. 10mm x 40mm Flange Bolt (4) |
| 3. 14mm Thick Flat Washer (1)   | 17. 89203-051 (1)               |
| 4. NOT USED                     | 18. 10mm x 55mm (1)             |
| 5. DMP63SD508-6 (1)             | 19. #12 Wire Loom Clamp (2)     |
| 6. DMB631 (1)                   | 20. #8 Wire Loom Clamp (1)      |
| 7. 10mm x 130mm (1)             | 21. 1/4" x 3/4" (2)             |
| 8. 8mm x 90mm (1)               | 22. 1/4" Lock Washer (2)        |
| 9. 8mm x 45mm (1)               | 23. 1/4" Nut (1)                |
| 10. 10mm Lock Washer (1)        | 24. FSK38 (1)                   |
| 11. 8mm Lock Washer (2)         | 25. 5060695 (1)                 |
| 12. 10mm x 50mm Flange Bolt (1) | 26. 10mm x 30mm Flange Bolt (2) |
| 13. 8mm x 20mm Flange Bolt (2)  | 27. 1255-0090 Slide Bushing (2) |
| 14. FMB935 (2)                  | 28. 10mm Flange Nut (2)         |