



CW MILL EQUIPMENT CO., INC.
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CMK 53-2 Belts

90-98 Chevy 6.0, 7.0 C60 & C70
& 99-00 454 7.4 C65 & C75 Trucks
W-WO/AC W-WO Dual Battery,
WO/Air Brakes, W/ Remote
Mounted P.S. Reservoir

INSTALLATION NOTES

1. Disconnect negative battery cable. Remove the fan. Loosen O.E.M. belts. Do not remove.
2. Remove the six bolts from the front of the crank pulley. If equipped with a single groove v-belt pulley on the radiator side, remove it. Install the three groove pulley onto the front of the existing pulley(s) with bolts provided in the kit.
CAUTION: Make sure the pulley bolts are the same threads as the O.E.M. bolts and 1/2" longer.
3. Remove the bolts at locations "D & C". Install the main bracket (5) at locations "A & B" with bolts (9) and lockwashers (12). Do not tighten. Using the washers and spacers provided in the kit, shim the bracket at locations "D & C". Install bolts (7) and lockwashers (8). Tighten bolts at all locations.
4. Install the pump plate onto the main bracket with bolts (10 & 11), FW (13), lockwashers (12) and nuts (14). Do not tighten. Install the pump onto the plate and align it with the drive pulley. Tighten pump bolts securely. Tighten O.E.M. belts. Install and tighten pump belts. **NOTE:** The fan shroud may need to be notched for pulley and belt clearance.
5. Install the fan spacer nut (4) onto the water pump. Install fan. Check for clearances on belts, pulleys, etc.. Connect battery cable.

