

FMK 84-8

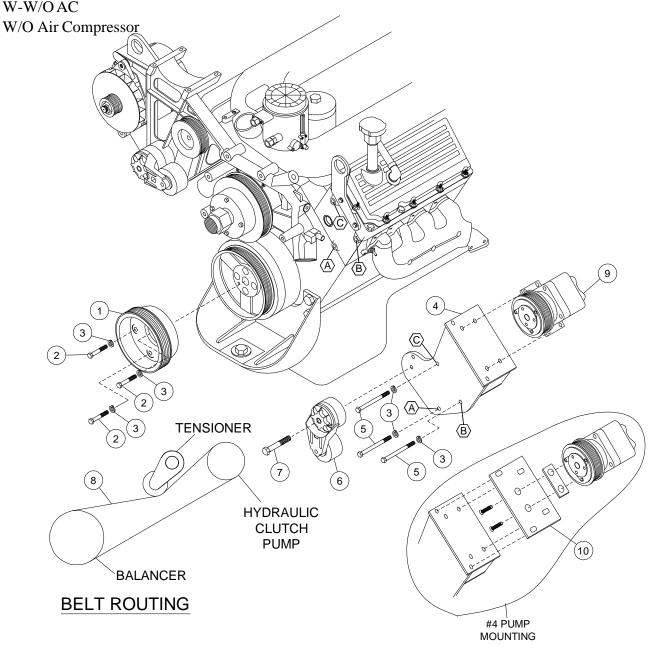
2004-07 Ford F650 & F750 Diesel VT 365 W-W/OAC W/O Air Compressor

INSTALLATION NOTES

- 1. Install drive pulley (1) onto harmonic balancer using bolts (2) and lockwashers (3). Torque bolts to 40 ft.lbs..
- 2. Install bracket (4) on the front of the driver side head at locations "A", "B", and "C" with bolts (5) and lockwashers (3). Torque bolts to 40 ft.lbs..
- 3. Install clutch pump onto the bracket with bolts provided in the kit. Align the pump pulley with the drive pulley and tighten bolts securely. Install tensioner (6) with bolt (7). Install belt (8) as shown in diagram.
- 4. Run engine and check for proper belt tracking and clearances.

FMK 84-8

2004-07 Ford F650 & F750 Diesel VT 365 W-W/O AC



PARTSLIST

- 1. FPC 688 (1)
- 2. 10mm x 30mm (3)
- 3. 10mm LW (6)
- 4. IMB 631 (1)
- 5. 10mm x 150mm (3)

- 6. Tensioner 89200B (1)
- 7. $10 \text{mm} \times 75 \text{mm} (1)$
- 8. Belt; #2-5080630, #4-5080625 (1)
- 9. Clutch pump (Sold Separately)
- 10. IMP 634