

## INSTALLATION NOTES

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1. The buyer is responsible for providing trained and experienced installation decision making with technical know-how to apply professional judgment that specifically applies to each individual installation.
2. Be sure to read and understand all available information including but not limited to instructions, warnings, sale terms, and warranties for the vehicle and all system components prior to attempting installation.
3. Disconnect the negative battery cable. Remove the upper fan shroud, air filter tube, and air deflector. Remove the fan for easy access (not required) (fan has right-hand threads).
4. Remove OEM belt. Remove the power steering pump bolts by going through pulley (discard). Set aside the power steering pump. Remove OEM power steering bracket. Save bolts for reinstallation in the next step.
5. Remove the wire bracket, cut the bracket as shown, and reinstall.
6. Install studs (4) in engine block at mounting location [A]. Install main bracket (1) onto the engine block with the retained OEM power steering bracket bolts (3) at mounting location [B] and nuts (5) at mounting location [A]. Install the auxiliary A/C compressor assembly according to the manufacturer's instructions with mounting hardware (16-18). Install the power steering pump using bolts (6) onto the main bracket (1). Place the small coolant hose behind the power steering pump reservoir.
7. Install smooth idler assembly (7-10) onto main bracket (1).
8. Install the new belt (19). Route it according to the belt diagram. With the tensioner completely loaded, install the grooved idler pulley assembly (11-15) onto the main bracket (1) as far down on the slot as needed. Release the tensioner. Adjust belt or other components as necessary.
9. Reinstall the fan, air deflector, air filter tubes, and fan shroud. It may be necessary to rotate upper radiator hose slightly for clearance. Reconnect the negative battery cable.

**CAUTION:** Before starting the engine, check to make certain no wires, hoses, etc. that may have been disturbed during installation do not come in contact with any hot or moving parts. Properly refill any fluids that may have been drained. Check for leaks. Run the engine, check for proper belt tracking and clearance of any hoses, wires, etc. It is the installer's responsibility to correct/adjust any components, if necessary, before the vehicle is put into service.

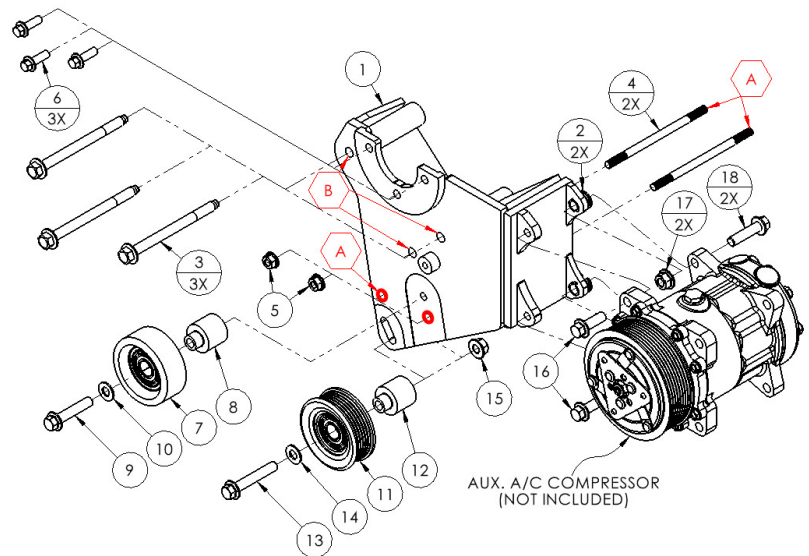
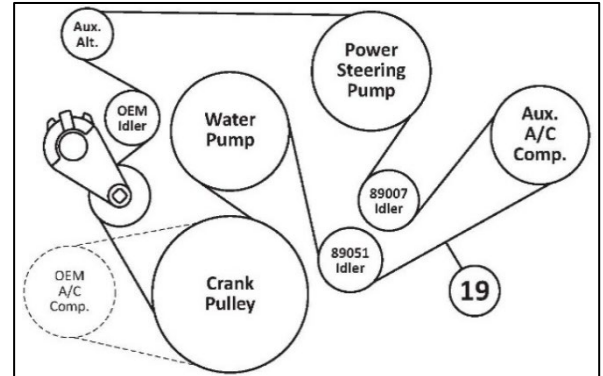
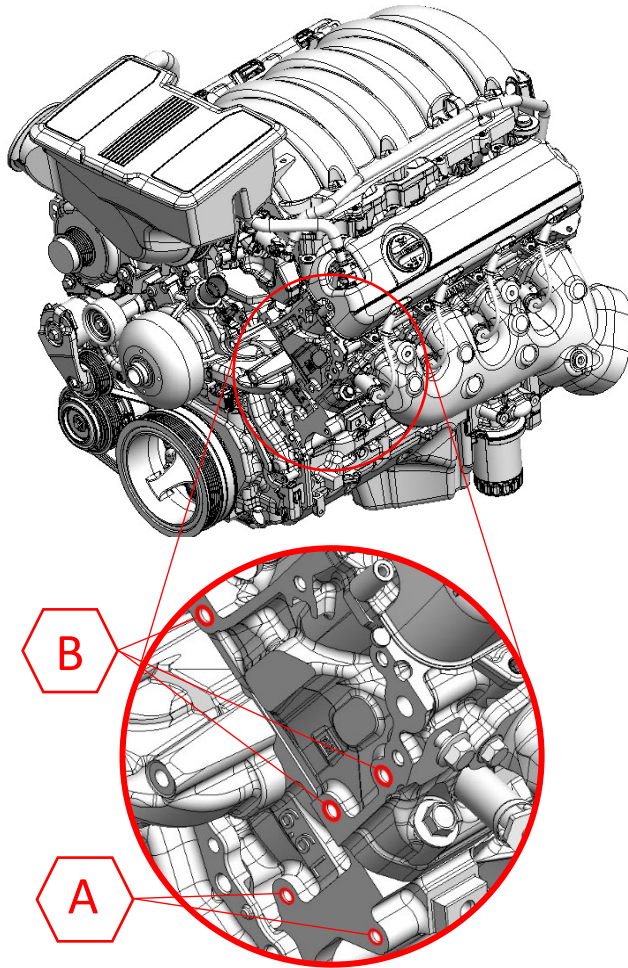
CW Mill Equipment Co., Inc. Mounting Kit and Mounting Kit Component Disclaimer: (1.) Due to the custom nature and variation of all add-on systems of this type, no complete system kits are offered by the manufacturer, and any group of parts marketed as a kit is limited to only the individually defined parts in that specific kit. The system designer's rotating accessory components are not included, offered, or fully known by the manufacturer. In addition to the absence of the rotating accessory system, other potential components such as additional clamps, brackets, wear liners, hardware, or other items that may be required by the system designer must be identified and supplied by the actual system designer. (2.) Due to vehicle manufacturer's assembly tolerances, production changes, and installation variances, it is the buyer's responsibility to ensure adequate clearance for all components including space for and safe location of the fan, radiator, all lines, and wires. Check for possible movement, vibration, friction points, heat exposure and/or shifting of any and all components such as hoses, wires, and all other components including those that may otherwise be considered non-moving and/or unaffected by the installation (3.) The buyer is responsible for the entire installation of a mounting kit as the mounting kit is part of a custom process controlled by the buyer through their whole system design and directed installer as the installer evaluates, locates, routes, aligns, and tightens all components while determining if additional clamps, brackets, wear-liners, or other components may be required, beyond those included in the kit. Any additional items required, beyond those included in the kit, are to be provided at the expense of the buyer. (4.) The buyer is responsible for the development and communication of their whole system installation procedures, safety precautions, application, and use of the engine accessory mounting kit in their system, including efforts to maintain vehicle control and prevent pinch, wear, impact, and/or burn exposure on all hoses, wires, and other parts. (5.) The buyer is responsible for providing trained and experienced installation decision making with technical know-how to apply professional judgment that specifically applies to each individual installation. The buyers chosen installers must be qualified and experienced technicians that are familiar with the vehicle and accessory being mounted as well as the buyer's whole system design and installation procedures associated with the kit. (6.) The buyer is responsible for determining and achieving compliance to all regulatory issues that apply to the use of all products. (7.) The manufacturer reserves the right to make changes and/or improvements to any product at any time with or without notice.

# CMK140SD508-I6

2020-2024 Chevrolet Silverado 2500HD-3500HD  
 2020-2024 GMC Sierra 2500HD-3500HD  
 6.6L V8 Gas w/-w/o A/C, w/o OEM Dual Alternators

Requires 6 or 8-Groove, 119mm Diameter Clutch  
 For use w/ TM13 TM15 or TM16 Ear-Mount Compressor

## Parts List & Belt Routings



PARTS LIST							
Item	Part Number	Description	Qty.	Item	Part Number	Description	Qty.
<b>Main Bracket</b>				<b>Grooved Idler Pulley Assembly</b>			
1	CMB140SD508-I6	Main Bracket	1	11	89051	Dayco Grooved Idler Pulley	1
2	1011888A	M14 Split Bushing (Installed)	2	12	CMB140-2	Machined Idler Bushing	1
<b>Main Bracket Mounting Hardware</b>				13	1006934	M10-1.5 x 60mm 10.9Gr Hex Flg. Bolt	1
3	N/A	OEM Power Steering Bracket Bolt	3	14	1007644	3/8" USS Flat Washer	1
4	1018292	M8-1.25 x 140mm Stud	2	15	1018204	M10-1.5 10.9Gr Hex Flg. Nut	1
5	1013333	M8-1.25 10.9Gr Hex Flg. Nut	2	<b>Auxiliary A/C Compressor Mounting Hardware</b>			
<b>Power Steering Pump Mounting Hardware</b>				16	1006927	M10-1.5 x 30mm 10.9Gr Hex Flg. Bolt	2
6	1011887	M8-1.25 x 25mm 10.9Gr Hex Flg. Bolt	3	17	1006933	M10-1.5 x 40mm 10.9Gr Hex Flg. Bolt	2
<b>Smooth Idler Pulley Assembly</b>				18	1018204	M10-1.5 10.9Gr Hex Flg. Nut	2
7	89007	Dayco Smooth Idler Pulley	1	<b>Belt (Only One Belt Is Supplied)</b>			
8	CMB140-1	Machined Idler Bushing (Notched)	1	19	5061185	Dayco 6-Groove, 118.5" Belt	1
9	1006934	M10-1.5 x 50mm 10.9Gr Hex Flg. Bolt	1		K061185	Gates 6-Groove, 118.5" Belt	1
10	1007644	3/8" USS Flat Washer	1		1061185	Goodyear 6-Groove, 118.5" Belt	1



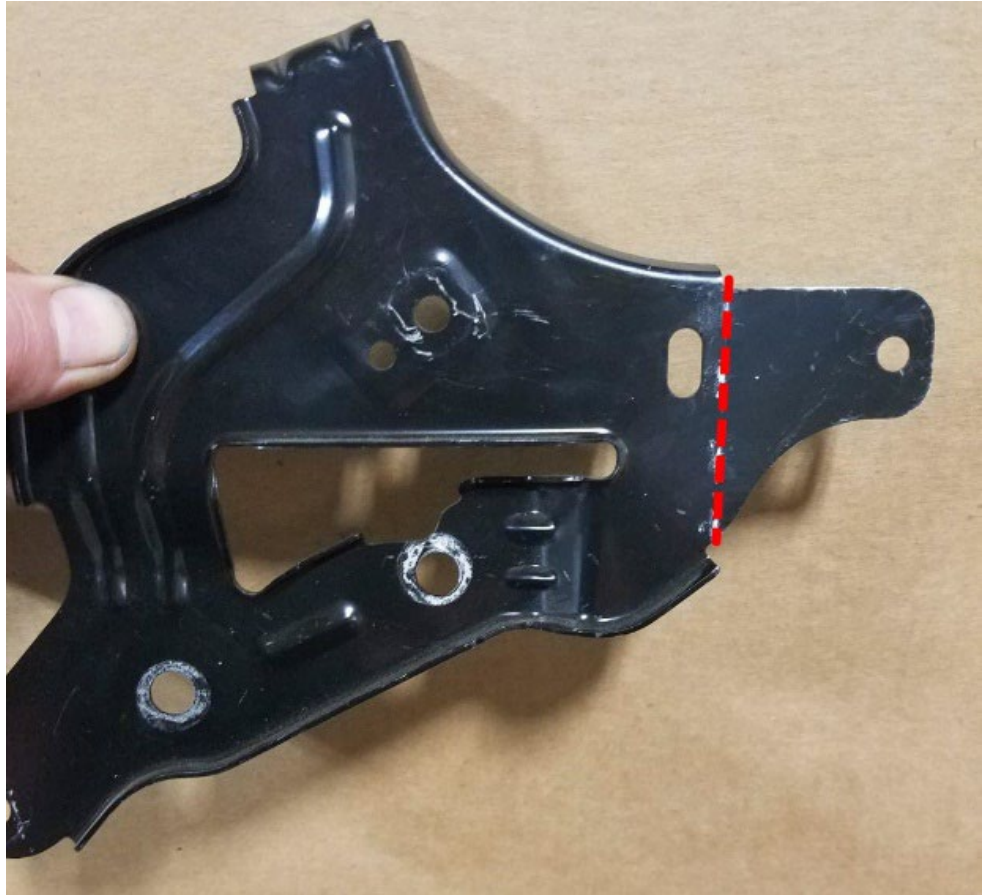
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### Wire Bracket Modification



Cut at Red Dotted Line