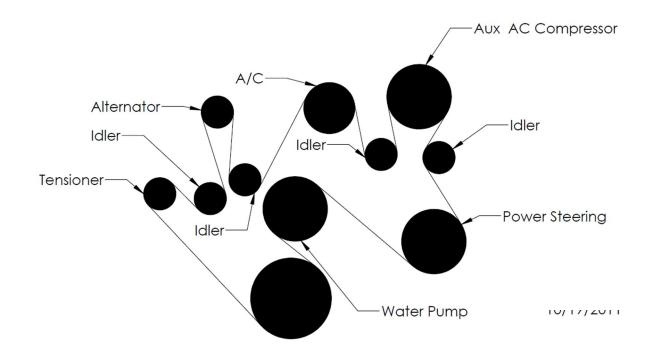


CMK260SD508-I6

2011-2016 Silverado 2500-3500 6.6L Duramax Without Dual Alternator

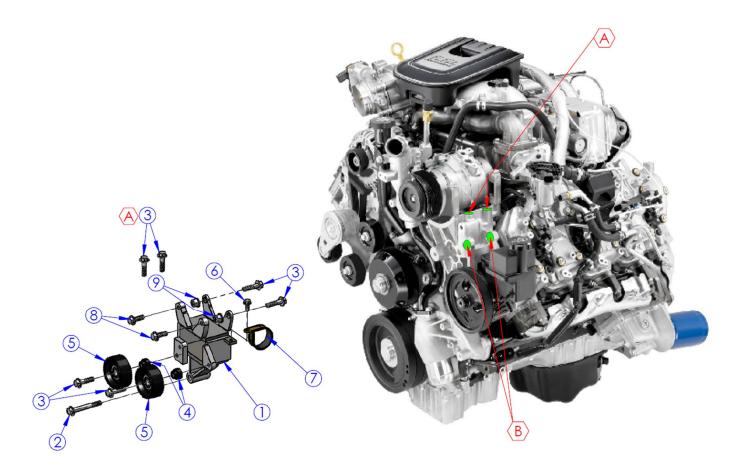
INSTALLATION NOTES

- 1. Disconnect the battery cables. Install the main bracket (1) next to the A/C compressor with bolts (2) at location A, and bolt (3) at location B. Tighten all bolts lightly, then torque them to 35ft. lbs.
- 2. It may be necessary to reroute the engine wires out of the way of the auxiliary A.C. compressor. An Adel clamp (7) is included in the kit to hold the large wiring harness at the back of the bracket. Install the compressor onto the bracket with bolts (3,8), slide bushings (9), and nuts (10). Install both idlers (5) onto the bracket using bolts (3) and spacers (4). The idler to the inside should go into the top hole of the two hole locations.
- 3. Install the new belt (11) according to the belt routing below. If the upper radiator hose is too close to the clutch, 2" can be cut from the hose at the radiator. Because there is no drain on the cooling system, it is easiest to use a siphon hose at the reservoir. With the reservoir empty, the coolant level will be below the upper radiator hose.
- 4. Reconnect the batteries. Run the engine and check for proper belt tracking.
- 5. Make certain no wires or hoses come in contact with any hot or moving parts.



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PARTS LIST

- 1. CMP260SD508-I6 (1)
- 2. 10mm x 80mm Flange (1)
- 3. 10mm x 40mm Flange (6)
- 4. CMB3867 (2)
- 5. 89007 (2)
- 6. 8mm x 20mm Flange (1)

- 7. #24 Adel Clamp (1)
- 8. 10mm x 30mm Flange (2)
- 9. 1255-0090 Slide Bushing (2)
- 10. 10mm Flange Nut (2)
- 11. Dayco 5061420 (1)