



CW MILL EQUIPMENT CO., INC.
P.O. Box 246 • Sabetha, Kansas 66534
(785) 284-3454 • FAX (785) 284-3601

DMK 39SD508-I8
2003-08 Dodge Ram 2500-3500
5.7 Hemi
W/AC W/O EGR Valve

INSTALLATION NOTES

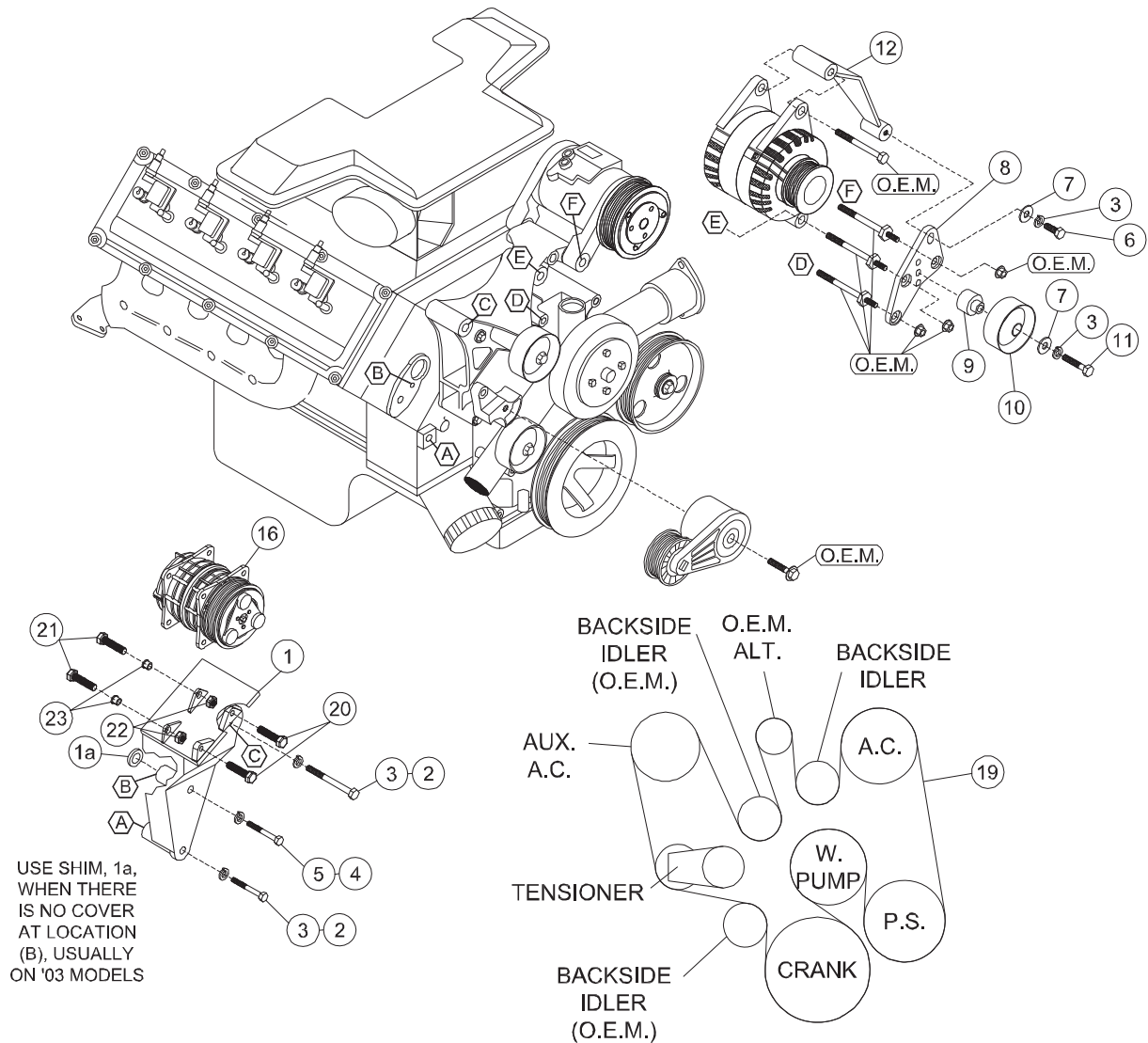
1. Disconnect the negative battery cable. Drain the engine coolant until the overflow reservoir is empty. Disconnect the hose from the overflow tank and remove the tank from the fan shroud. Disconnect the wire from the windshield washer tank, remove the tank and lay it aside. Remove the fan (*fan nut has right hand threads*) and fan shroud from the engine compartment.
2. Remove the serpentine belt. Remove the stamped steel brace from between the alternator and A/C compressor and the double ended stud just above the brace. Remove the two alternator bolts and rotate the alternator counter clockwise 90° and install the alternator to the inside alternator mounting spool with the OEM double ended alternator bolt. Torque bolt to 35ft/lbs..
3. Remove the ground strap from the front of the passenger side cylinder head and relocate it. Install bracket (1) onto the engine with bolts (2) with lockwashers (3) at locations "A" & "C", and bolt (4) with lockwasher (5) at location "B". Use shim (1a) when there is no cover at location "B", usually on '03 models. Torque bolts (2) to 35-40ft/lbs., and bolt (4) to 25ft/lbs..
4. Install the idler mounting bracket (8) onto the three studs at locations "D", "E" & "F" with the three OEM flange nuts, torque to 25ft/lbs. Install alternator brace (12) with the long spool end into the alternator with the OEM bolt and the short spool end to the slotted hole on the back side of brace (8) with bolt (6), lockwasher (3) and flatwasher (7), torque bolts to 35 ft/lbs..
5. Install the aux. A.C. compressor onto the bracket with the bolts (20,21), nuts (22) and slide bushings (23).
NOTE: The compressor clutch is 8 groove and the belt is 7 groove. The clutch can be aligned to run either the belt on the front 7 or rear 7 grooves.
6. Install the serpentine belt according to the belt diagram without idler (10) installed. With the belt in place, load the belt tensioner and install idler (10) with bolt (11), lockwasher (3), flatwasher (7) and bushing (9) into the lowest possible alignment hole on bracket (8). Tighten the idler bolt and release the tensioner.
7. Replace the fan and fan shroud. Replace the windshield washer tank and reconnect the wire. **NOTE:** If installing on 2005 or later model truck disregard the overflow tank modifications. Install the three radiator over flow tank spacers (21) onto the fan shroud with bolts (22) according to the diagram. Install the overflow tank with O.E.M. bolts (13) and flatwashers (14). **NOTE:** The tabs on the bottom of the tank will need to be trimmed in order to allow the tank to be moved over. Install the 1" hose from the kit onto the tank and connect it with the hose barb. The hose may need to be shortened. Replace the engine coolant and connect the battery.

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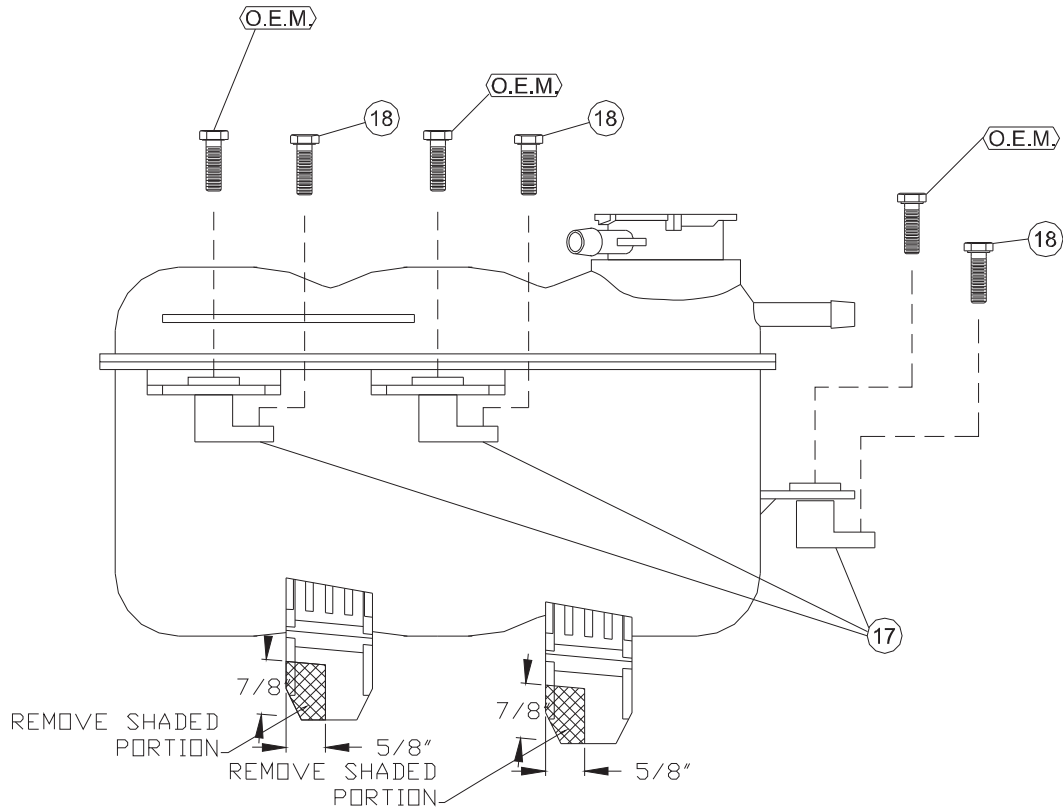


PARTS LIST

- | | | | |
|-----|-----------------|-----|---|
| 1. | DMP 39(0-4) (1) | 13. | 1" Hose Barb (1) |
| 1a. | SP88-.170 Shim | 14. | 12" of 1" Hose (1) |
| 2. | 10mm x 90mm (2) | 15. | Hose Clamps (2) |
| 3. | 10mm LW (4) | 16. | A.C. Compressor (1)
<i>(Sold Separately)</i> |
| 4. | 8mm x 75mm (1) | 17. | DMB 393 (3) |
| 5. | 8mm LW (1) | 18. | 6mm x 20mm (3) |
| 6. | 10mm x 30mm (1) | 19. | 5071178 Belt (1) |
| 7. | 10mm FW (2) | 20. | 10mm x 30mm Flange (2) |
| 8. | DMB 390 (1) | 21. | 10mm x 40mm Flange (2) |
| 9. | DMB 392 (1) | 22. | 10mm Flange Nut (2) |
| 10. | 89007 Dayco (1) | 23. | 1255-0090 Slide Bushing (2) |
| 11. | 10mm x 50mm (1) | | |
| 12. | DMB 391 (1) | | |

BELT ROUTING

DMK 39-I8
DMK 39A-I8
ONLY FOR USE W/ 2003-2004 TRUCKS



VIEW FROM FRONT

WATER TANK
MODIFICATION