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**FMK 93SD508-I8AC**  
2003-09 Ford Truck 650 & 750  
CAT 3126-C7, W/AC

## INSTALLATION NOTES

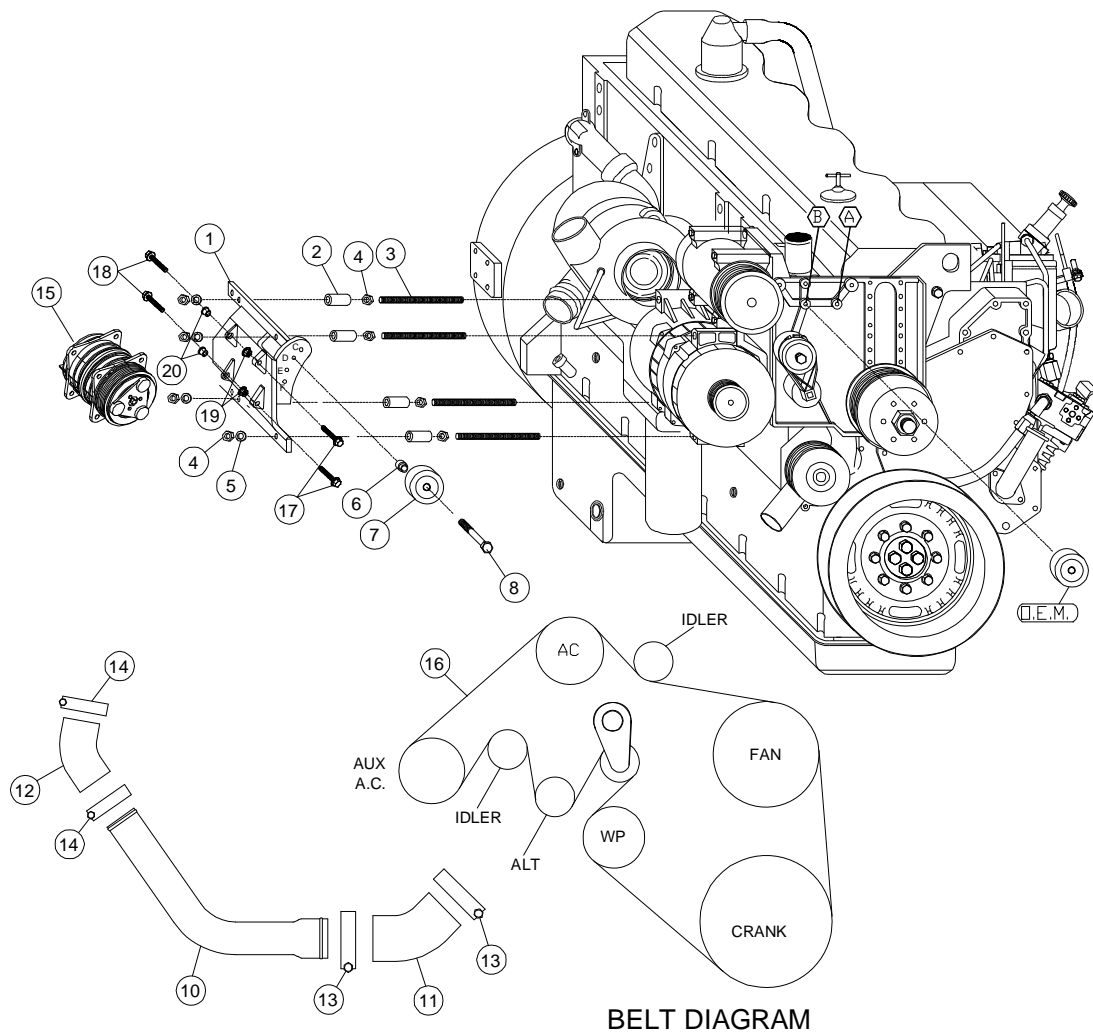
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1. Disconnect negative battery cable. Remove innercooler tube and both rubber elbows. Remove the four alternator bolts one at a time and replace them with studs (3) and nuts (4). Torque to 35-40 ft/lbs. Install the plate assembly onto the four alternator studs and secure with lockwashers (5) and nuts (4). Torque to 35-40 ft/bs. Move O.E.M. idler from location "A" to location "B". Install aux. air conditioner with bolts (17,18),, nuts (19), and slide bushings (20).
2. Install idler (7) onto bracket (1) in location "D", with bolt (8) and spacer (6). Install belt (16) as shown in belt diagram. Install new innercooler tube (10) with new elbows (11, 12) and clamps (13, 14). Reconnect battery cable.

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## PARTS LIST

- |                                |                                       |
|--------------------------------|---------------------------------------|
| 1. FMP 93SD508-I8 (1)          | 11. 3 1/2" Rubber Elbow (1)           |
| 2. SP100-1.340 (4)             | 12. 3" Rubber Elbow (1)               |
| 3. 10mm x 180mm Stud (4)       | 13. 250-92 Hose Clamp (2)             |
| 4. 10mm Nut (8)                | 14. 250-84 Hose Clamp (2)             |
| 5. 10mm LW (4)                 | 15. A.C. Compressor (Sold Separately) |
| 6. FMB935 (1)                  | 16. 5080990 Belt Dayco                |
| 7. 89016 (1)                   | 15. 10mm X 30mm Flange Bolt (2)       |
| 8. NOT USED                    | 16. 10mm X 40mm Flange Bolt (2)       |
| 9. 10mm x 40mm Flange Bolt (1) | 17. 10mm Flange Nut (2)               |
| 10. 3-55-ST 3" Steel Elbow (1) | 18. 1255-0090 Slide Bushing (2)       |