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CMK 73L3S -2ALT

1999-02 CHEVY/GMC

CAT, 3116, 3126

C-60,70 Kodiak, Topkick

C-65,75 Kodiak, Topkick

W-WO/AC, W-WO Air brakes

INSTALLATION NOTES

1. Disconnect negative battery cable. Remove the cooling fan by unscrewing the large nut. (Fan nut is left hand threads). Remove the six bolts holding the fan pulley on the idler. Remove the fan pulley. Install the new pulley (1) onto the fan idler with the six bolts that held the O.E.M. pulley on. (Be careful not to overtighten). Replace fan.
2. Remove any clamps or standoffs bolted to the top of the timing cover on the front side. Install the alternator bracket with bolts (4) and lockwashers (5) at location "A". **Note:** If the truck is equipped with air brakes, it may be necessary to reroute one of the copper airlines. If the engine has 5 tapped holes at the top of the timing cover, use all five locations. If the corner to the inside is angled, use just the four locations. Tighten bolts securely.
3. Install the alternator into the bracket with the spacer (3) on the back side of the alternator and bolt (6), lockwasher (7), and nut (8). On the adjustment end, use one of the flat washers (11) between the alternator and bracket, and one on the front side of the bracket along with bolt (9) and lockwasher (10). Install the belt(s) (12) and tension properly. If any clamps or standoffs were removed, find the best suitable place to secure them out of the way of the belts or alternator fins. Reconnect negative battery cable.

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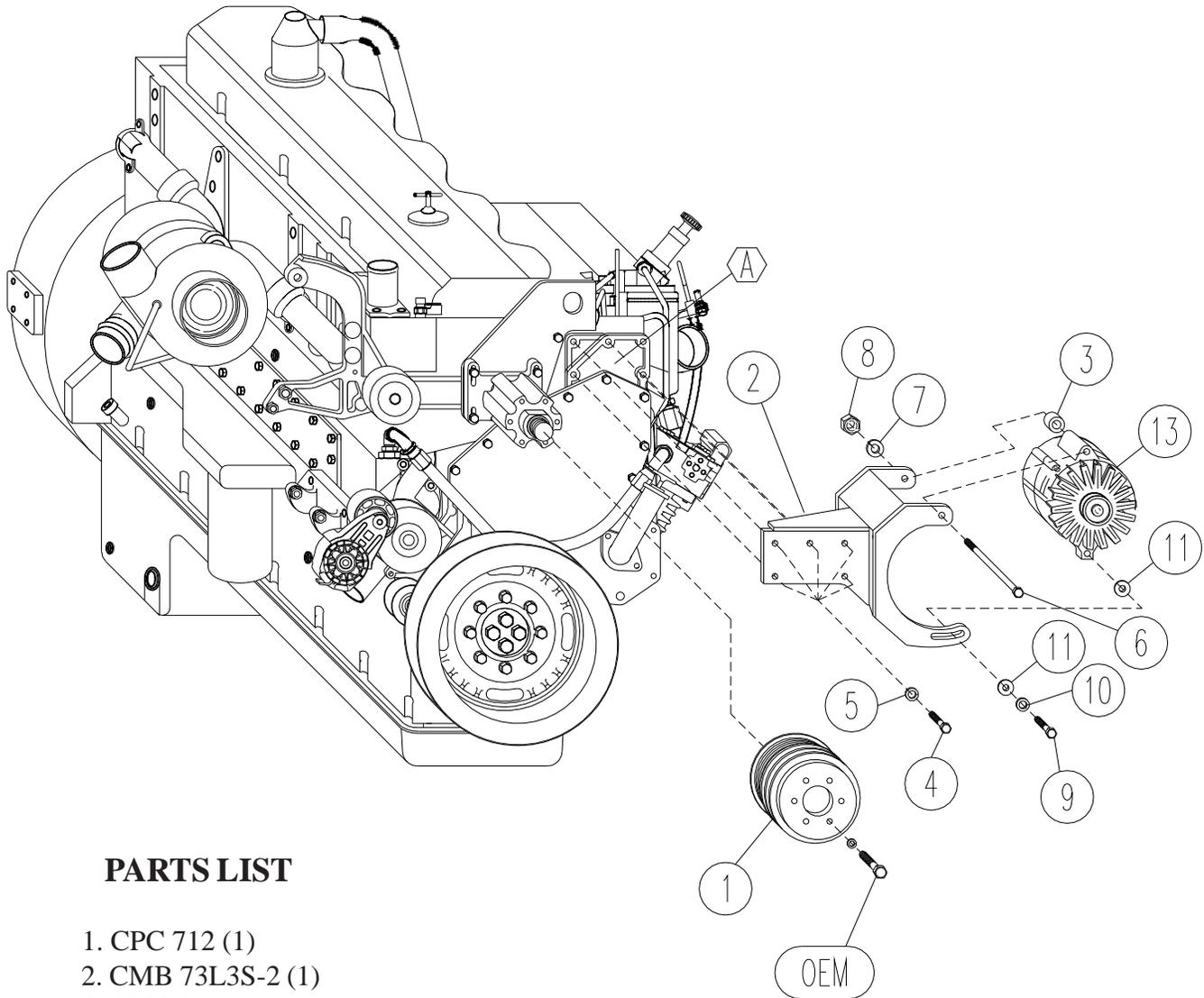
1990-02 CHEVY/GMC

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PARTS LIST

1. CPC 712 (1)
2. CMB 73L3S-2 (1)
3. SP88 0.950 (1)
4. 10mm x 55mm 10.9 (5)
5. 10mm LW (5)
6. 7/16 x 5 NC (1)
7. 7/16 LW (1)
8. 7/16 NC Nut (1)
9. 3/8 x 1-1/4 NC (1)
10. 3/8 LW (1)
11. 3/8 FW (2)
12. Belts (Not Shown) (2)
A48F
13. Alternator Assembly
(Sold Separately)