

INSTALLATION NOTES

1. The buyer is responsible for providing trained and experienced installation decision making with technical know-how to apply professional judgment that specifically applies to each individual installation.
2. Be sure to read and understand all available information including but not limited to instructions, warnings, sales terms, and warranties for the vehicle and all system components prior to attempting installation.
3. Disconnect negative battery cable. Drain radiator for top hose removal.
4. Remove air cleaner box assembly. Remove upper radiator hose. Remove fan shroud for easy access. Remove fan clutch wire and bracket from engine. Remove belt. Disconnect alternator wires and remove alternator. Remove factory alternator bracket and discard.
5. Install new bracket (1) with 10mm x 150mm bolts (2) and 10mm lock washers (3). (Make sure to install bolt into bracket hole closest to water pump before installing bracket)
6. Install wire extension and heat shrink to alternator wire. Install alternator with OEM 10mm x 90mm bolt (8) and 10mm x 30mm flange bolt (9). Wires will go behind the bracket.
7. Install idler pulleys (5) with machined bushings (6) and 10mm x 40mm flange bolts (7). Install auxiliary A/C compressor with 10mm x 30mm bolts (10), 10mm x 40mm bolts (11), and 10mm flange nuts (12). Install belt (17). Install fan wire and bracket. If removed, install upper radiator hose and fill coolant.
8. Install new radiator hoses and pipe with clamps and hardware (18-25). Install fan shroud if removed. Install air cleaner box using ½" spacers (26) and 6mm x 35mm flange bolts (27). Spacers are placed under box bracket at cowl to raise box. Install air cleaner and cover. Refill radiator.

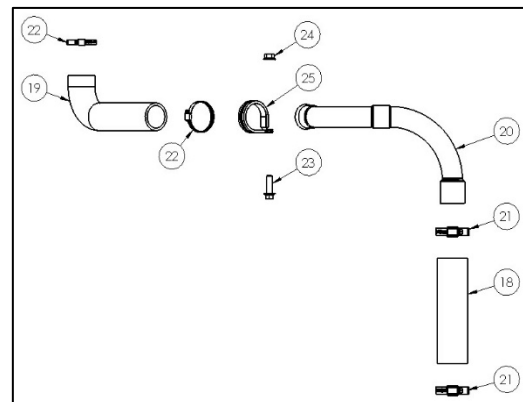
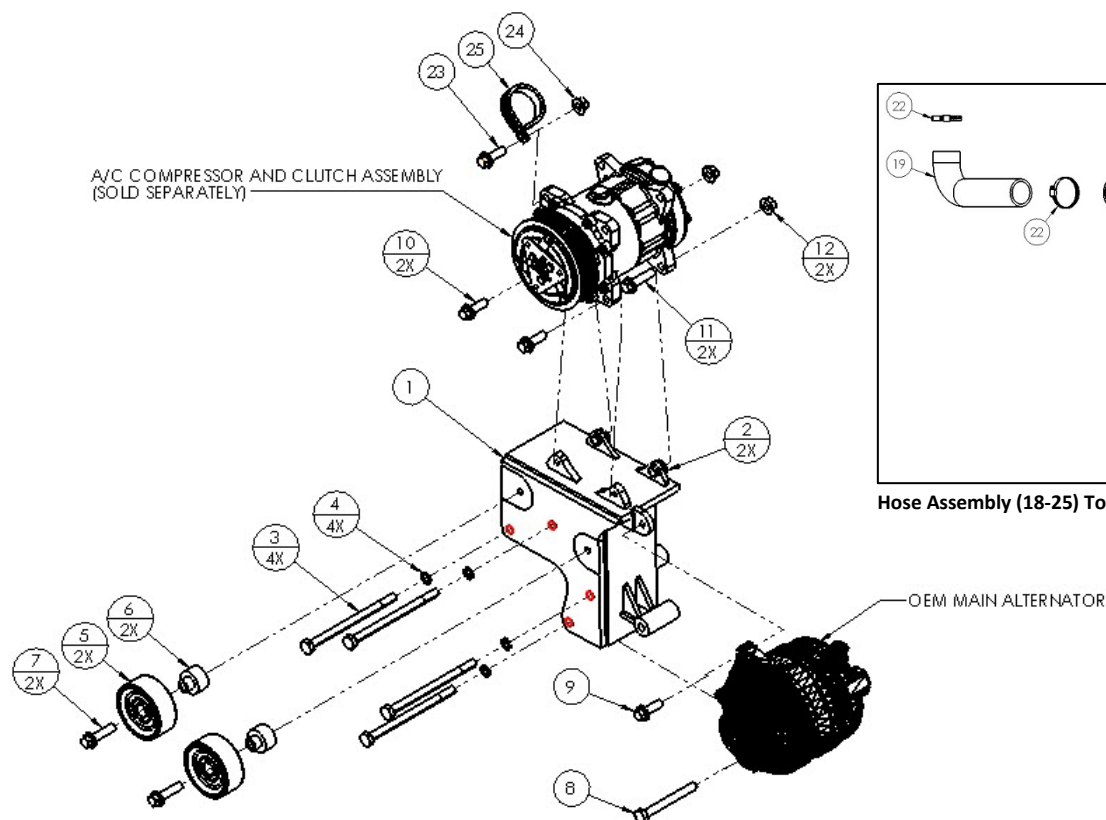
NOTE: Check for any water leaks, and any hoses or wires that were disturbed during installation do not come in contact with any hot or moving parts. Run engine and check for proper belt tracking.

Disclaimer: (1.) Due to the custom nature and variation of all add-on systems of this type, no complete system kits are offered by the manufacturer, and any group of parts marketed as a kit is limited to only the individually defined parts in that specific kit. The system designer's rotating accessory components are not included, offered, or fully known by the manufacturer. In addition to the absence of the rotating accessory system, other potential components such as additional clamps, brackets, wear liners, hardware, or other items that may be required by the system designer must be identified and supplied by the actual system designer. (2.) Due to vehicle manufacturer's assembly tolerances, production changes, and installation variances, it is the buyer's responsibility to ensure adequate clearance for all components including space for and safe location of the fan, radiator, all lines, and wires. Check for possible movement, vibration, friction points, heat exposure and/or shifting of any and all components such as hoses, wires, and all other components including those that may otherwise be considered non-moving and/or unaffected by the installation (3.) The buyer is responsible for the entire installation of a mounting kit as the mounting kit is part of a custom process controlled by the buyer through their whole system design and directed installer as the installer evaluates, locates, routes, aligns, and tightens all components while determining if additional clamps, brackets, wear-liners, or other components may be required, beyond those included in the kit. Any additional items required, beyond those included in the kit, are to be provided at the expense of the buyer. (4.) The buyer is responsible for the development and communication of their whole system installation procedures, safety precautions, application, and use of the engine accessory mounting kit in their system, including efforts to maintain vehicle control and prevent pinch, wear, impact, and/or burn exposure on all hoses, wires, and other parts. (5.) The buyer is responsible for providing trained and experienced installation decision making with technical know-how to apply professional judgment that specifically applies to each individual installation. The buyers chosen installers must be qualified and experienced technicians that are familiar with the vehicle and accessory being mounted as well as the buyer's whole system design and installation procedures associated with the kit. (6.) The buyer is responsible for determining and achieving compliance to all regulatory issues that apply to the use of all products. (7.) The manufacturer reserves the right to make changes and/or improvements to any product at any time with or without notice.

VFK241SD508-I6

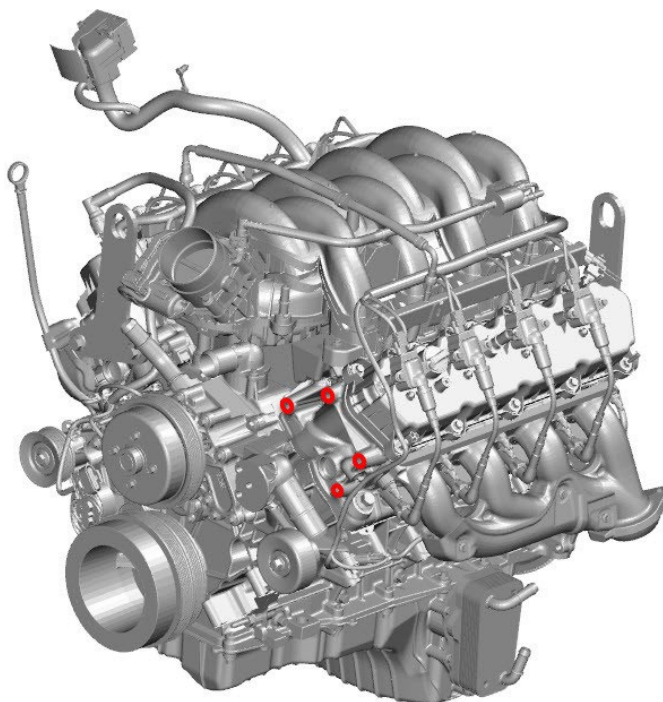
2021-2025 Ford E-350-E-450 Cutaway Van
 7.3L V8 Gas w/ A/C, w/o OEM Dual Alternators

Requires 6 or 8-Groove, 119mm Diameter Clutch
 For use w/ TM13 TM15 or TM16 Ear Mount Compressor

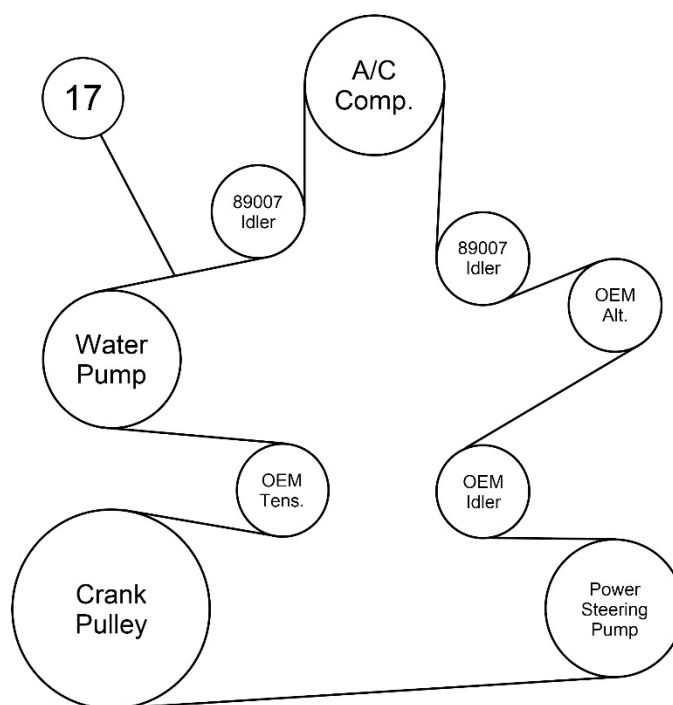


Hose Assembly (18-25) Top View

PARTS LIST							
Item	Part Number	Description	Qty.	Item	Part Number	Description	Qty.
Main Bracket				14	N/A	Heat Shrink	1
1	VFMB241SD508	Main Bracket	1	15	1011623	8mm x 12mm Flange Bolt	1
2	1011888A	1255-0090 Slide Bushing (Installed)	2	16	1013333	8mm Flange Nut	1
Mounting Hardware (Main Bracket)				Belt			
3	1005275	10mm x 150mm Hex Bolts	4	17	5060990	Dayco 6-Groove 99.0" Belt	1
4	1003822	10mm Lock Washers	4	Hose Assembly			
Idler Pulley Assemblies				18	VFB241-2	1-3/4" ID x 7" Straight Rubber Hose	1
5	89007	Smooth Idler Pulleys	2	19	20626M	Modified Rubber Elbow	1
6	FMB241-1	Machined Bushings	2	20	VFB241-1	Steel Pipe	1
7	1006933	10mm x 40mm Flange Bolts	2	21	1006199	#28 Hose Clamps	2
Mounting Hardware (Main Alternator)				22	1016325	#24 Hose Clamps	2
8	N/A	OEM 10mm x 90mm Hex Bolt	1	23	1006927	10mm x 30mm Flange Bolt	1
9	1006927	10mm x 30mm Flange Bolt	1	24	1018204	10mm Flange Nut	1
Mounting Hardware (Auxiliary A/C Compressor)				25	1007886	#24 Adel Clamp	1
10	1006927	10mm x 30mm Flange Bolts	2	Air Duct Hardware (Not Shown)			
11	1006933	10mm x 40mm Flange Bolts	2	26	1013300	1/2" Spacers	2
12	1018204	10mm Flange Nuts	2	27	1018218	6mm x 35mm Flange Bolts	2
Wire Extension (Not Shown)							
13	N/A	Wire Extension	1				



Mounting Locations



Belt Routing